

Environmental Information

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Small Trophy Cup

D 7 x 25 x 5 cm

W 0,14 Kg

0,4 Kg
Co2

**Life Cycle Analysis
Carbon Footprint**
(IPCC 2007 GWP 100a)

38%

Materials
Iron (80-R post and pre-consumption) 0,14 kg
Epoxy Paint 0,02 Kg

43%

Manufacturing
Cold Rolling 0,14 Kg
Painting Baking
Laser Cutting (1500 W) 7s
Laser Engraving (60 W) 15s

17%

Packaging
Cardboard 0.03 kg (80-R post-consumption) Euro Pallet (0.5%)

1%

Transport
Truck 16 Tm 3000 Km (0,4 Tkm)
Van 3,5 Tm 150 Km
(0,026 Tkm)
Final transport (undefined).

IMPACT REDUCTION - 70%

Avoided emissions compared to a conventional cup manufactured in China with injected ABS and a marble base.

RECYCLED CONTENT - 75%

The use of recycled materials has been maximized. Such as 100% recycled plastic from residual packaging and iron with a content of between 50 and 75% recycled material.

NON-TOXIC

The materials used do not contain heavy metals or other hazardous substances. The paint is water-based, non-toxic during use, and suitable for food contact.

Environmental impact analysis carried out by OiKo using the ISO14040 methodology and according to the environmental inventories from the Ecoinvent 3.0 database (2013).